

CLASS III Water Based Flexible SBR Waterproof Under Tile Membrane

DESCRIPTION

WP-1 is a waterborne flexible SBR waterproof membrane designed for use under tiled finishes that are capable of accommodating expected structural movement. It complies with the performance requirements of Building Code of Australia 2007 Clause FP1.4 and FP1.7 (Volume 1 – Class 2 to Class 9 buildings) and P2.2.2 and P2.4.1 (Volume 2 – Class 1 and Class 10 building Housing Provisions). May be used under cement-based tile adhesives that meet the requirements of Australian Standard 2358. VOC Content of **WP-1** is below the maximum VOC Content for Architectural and Interior sealants as required by Green Star Office Design V2, V3, Office Interiors V1.1, and APAS D181.

FEATURES & BENEFITS

- ◊ Low VOC content
- ◊ Class III membrane to AS4858
- ◊ Accommodates cracking in substrates
- ◊ High adhesion to a wide variety of substrates
- ◊ Cures to a textured finish
- ◊ Compatible with ACT tile adhesives
- ◊ Premixed & Fast Curing
- ◊ User Friendly
- ◊ Infused Primer Technology (IPT)
- ◊ Requires 12mm bond breaker

SUITABLE FOR

- ◊ Shower recesses
- ◊ Bathrooms
- ◊ Laundries
- ◊ Kitchens
- ◊ Balconies
- ◊ Existing tiles
- ◊ Steel (suitably primed)
- ◊ Swimming Pools*
- ◊ Concrete, cement render
- ◊ Fibrous cement sheeting
- ◊ Hardies/CSR sheet flooring
- ◊ Brick
- ◊ Light weight aggregate block
- ◊ Plasterboard, MDF
- ◊ Plywood sheet flooring

SUBSTRATE PREPARATION & APPLICATION

The substrate should have a light even texture. Masonry should be flush pointed and all defects in existing surfaces made good. Ensure all high points and protrusions are ground off. Due to the wide variety of substrates available, it is always advisable to check adhesion by laying a test sample before commencing the job.

Substrates that are particularly porous and/or dusty should be primed with **ACT PR-2** water-based primer. Blowholes, areas of honeycombing etc. need to be filled and the surface brought back to an even profile with a suitable repair render. Trowel to a smooth even finish and allow to cure. Apply bond breaker fabric into internal angles/corners (wall and floor junction) and vertical angles/corners (wall and wall junction) as per standard. Tiling over expansion joints and construction joints must have tiles placed in such a manner that the joint (extra wide grout line) can be filled with elastomeric sealant. After application of bond breaker fabric, stir thoroughly and apply 1st coat of **WP-1** using a brush. Work from corners towards exposed areas. Allow to cure. Apply a 2nd coat of **WP-1** at right angles to the previous application using a brush or roller. Allow to dry before the application of a screed or ACT approved tiling adhesive such as **ADH-55**.

CLEAN UP

WP-1 can be removed from the surface using a damp cloth while the product is wet. Tools and equipment can be scrubbed clean with warm water prior to drying.

DRYING

Allow 1st coat to cure for minimum 2 hours at 25°C. 2nd coat will require 24 hours to cure prior to commencement of tiling or screeding. Cooler temperatures will prolong curing times. Ensure there is airflow in area to assist.

COVERAGE

1 litre of ACT **WP-1** will cover approximately 1m² after two (2) coats.

PACKAGING

WP-1 is available in 4L, 12L & 20L Drums.

SHELF LIFE

In unopened original packaging for up to 12 months when stored in a cool, dry environment off the floor.

SAFETY DIRECTIONS

ACT Australia supports best practice in material handling. Provide good ventilation- open doors and windows and use circulating fans. Appropriate gloves, masks, safety glasses and protective clothing should be worn. If product comes in contact with skin it can be washed off with water before drying. If swallowed drink plenty of drinkable water and seek medical advice, do not induce vomiting. In case of contact with the eyes, rinse with clean water or eye wash solution and seek medical advice.

LIMITATIONS

- ◊ Do not apply in temperatures below 7°C or relative humidity is above 85%
- ◊ Do not apply if rain is imminent
- ◊ Do not apply **WP-1** to wet substrates. The moisture content of the substrate should be less than 14%. Check with a moisture meter if unsure.
- ◊ If in doubt, contact **ACT Australia Technical Services** for further information and advice.

Technical Data

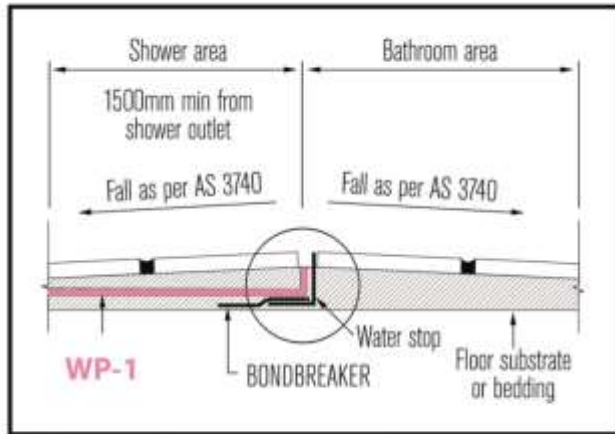
Number of coats:	2	Curing time:	7 days
Spreading rate per coat:	2m ² /L	Colour:	Pink
Wet film per coat:	500 Microns	Thinner:	Water
Recoat (@25°C.)	2-4 hours	Self-life:	12 Months
Properties	Test Method	Test Results	
<u>Adhesion</u>	ASTM D4541		
Concrete:		1.0-1.5N/mm ²	
Fibre board:		2N/mm ²	
Plywood:		1.8N/mm ²	
Lightweight block:		0.5N/mm ² (block failure)	
Brick:		2.5N/mm ²	
Steel:		1.6-3.0N/mm ²	
Tensile Strength	ASTM D412	1.6-1.9 mPa	
Elongation	AS 4858:2004	317%	
Water Vapour Transmission	ASTM E96	1g/m ² /24hr	
Mandral Bend Test (6mm diameter)	180° around cylindrical mandral	Pass – No failure	
Hardness	ASTM D2240	29A	
Chemical Resistance	Test strips immersed for 7 days before visual examination	317%	
	Dilute Acids	Good	
	Dilute Alkali	Good	
	Salt Solutions	Good	
Water Absorption	AS 3558.1	2.73%	
Volatile Organic Compound (VOC) Content	SCAQMD 304-91	28g/L	

*Contact ACT Australia for system recommendation

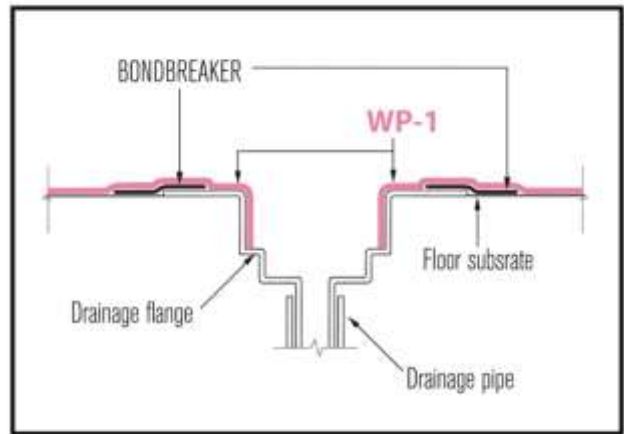
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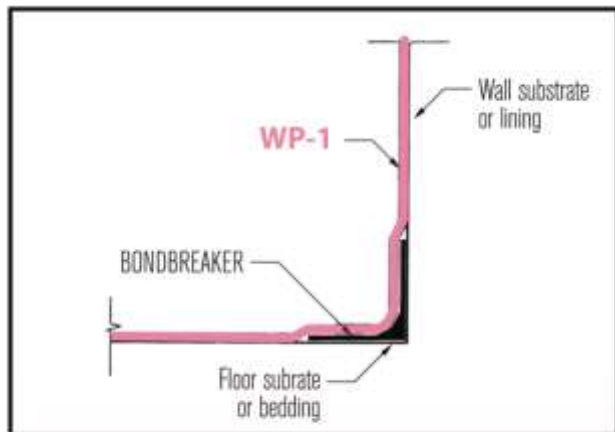
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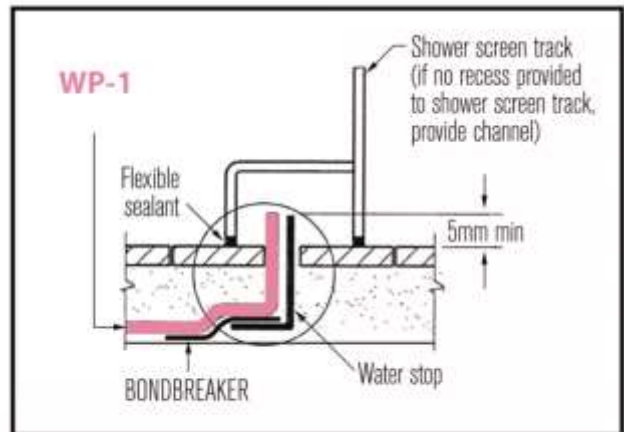
TYPICAL TERMINATION OF MEMBRANE FOR UNENCLOSED SHOWERS



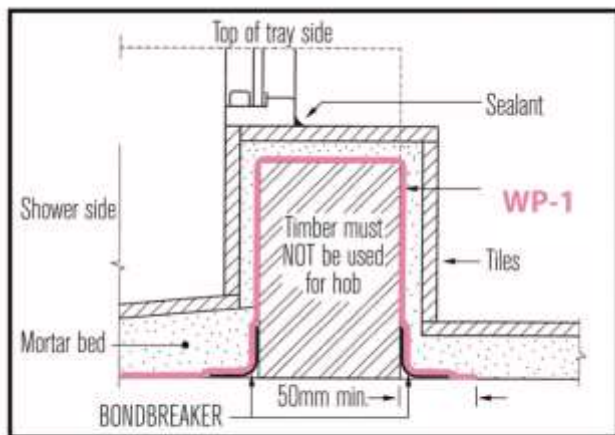
TYPICAL MEMBRANE TERMINATION AT DRAINAGE OUTLET



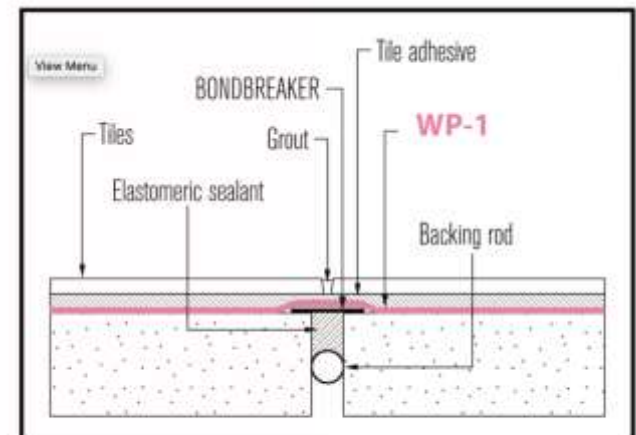
TYPICAL BOND BREAKER DETAIL



TYPICAL HOBLESS CONSTRUCTION



TYPICAL HOB CONSTRUCTION INTERNAL MEMBRANE



TYPICAL CONSTRUCTION OVER EXPANSION OR CONSTRUCTION JOINTS